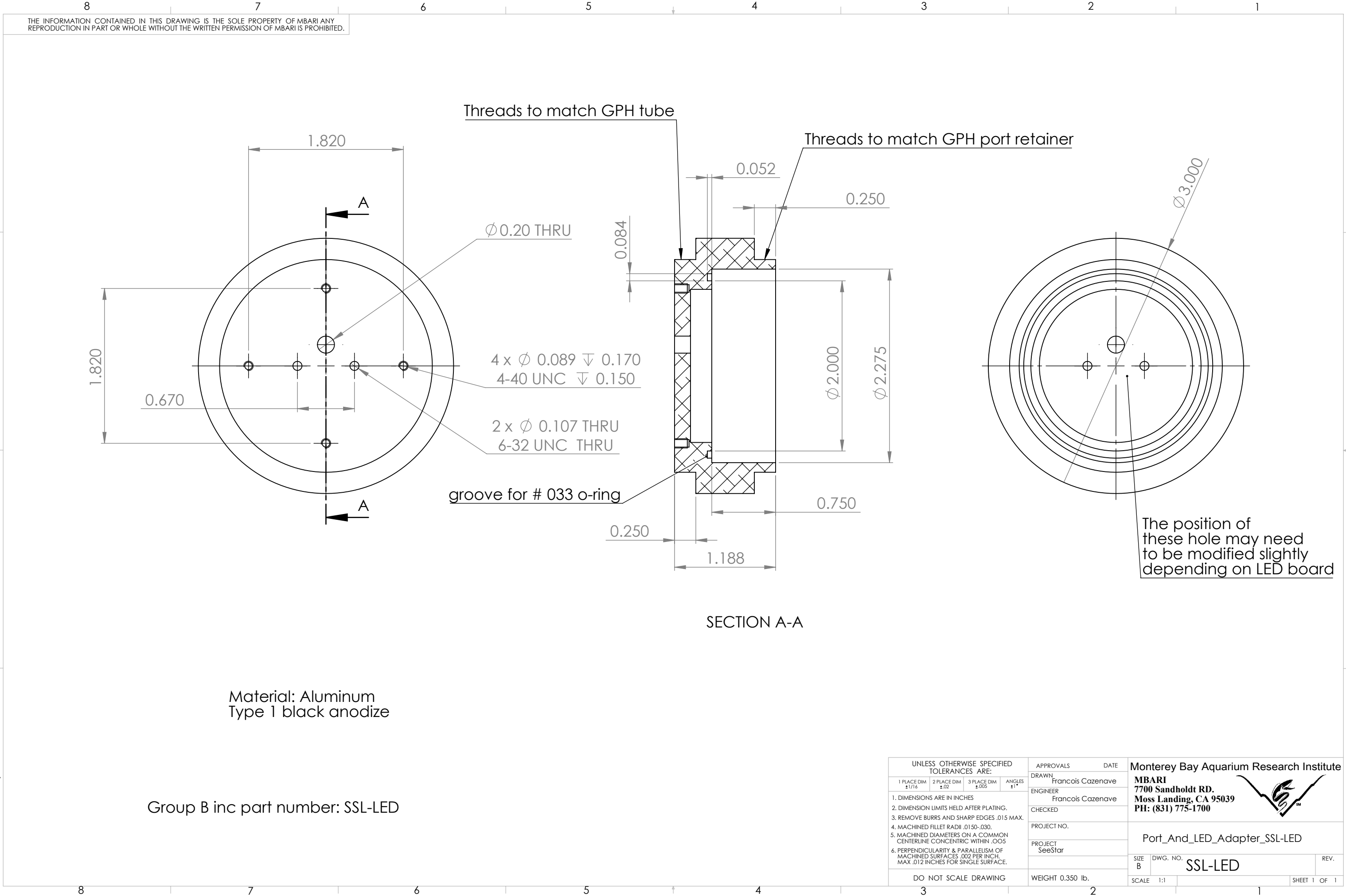




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Threads to match GPH tube

Threads to match GPH port retainer

Ø 0.20 THRU

4 x Ø 0.089 ∇ 0.170
4-40 UNC ∇ 0.150

2 x Ø 0.107 THRU
6-32 UNC THRU

groove for # 033 o-ring

SECTION A-A

Material: Aluminum
Type 1 black anodize

Group B inc part number: SSL-LED

The position of these hole may need to be modified slightly depending on LED board

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute		
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Francois Cazenave					
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Francois Cazenave			MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
				CHECKED						
				PROJECT NO.				Port_And_LED_Adapter_SSL-LED		
				PROJECT	SeeStar					
DO NOT SCALE DRAWING				WEIGHT 0.350 lb.				SIZE B	DWG. NO. SSL-LED	REV.
								SCALE 1:1		SHEET 1 OF 1